

54273 Delux

Work Order ID 52160

Thursday, September 17, 2009 9:22:10 AM



Page 1

Item ID: D206-628-014

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Heli-Access-Step RH

Start Date: 9/17/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/2/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

RC MP

Date:

09-17

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A 11N-D206-628 Rev N/A

F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-014

~~CHG 002~~CHG 002 Sorinlog
PER ECN 1118

HA Co BG 09/12/04

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/12/4 SD 27

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

2) 809/12/07

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Item ID: D206-628-014

Accept

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Item Name: Heli-Access-Step RH

Start Date: 9/17/2009 Start Qty: 2.00

Required Date: 10/2/2009 Req'd Qty: 2.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				9/12/07	24		SP
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-014 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/12/07
ME
09-12-07

Picklist Print

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Work Order ID: 52160

Parent Item: D206-628-014RevN/A

Parent Item Name: Heli-Access-Step RH

Comments:

Start Date: 9/17/2009

Required Date: 10/2/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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S
FL AN3C4A 1/2
BOLT

Purchased

No

120

Each

400.0000

4.0000



1113721 9/12/14 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

400

112082

14

112314

140

112612

246

S
FL AN4C13A 84
BOLT

Purchased

No

120

Each

95.0000

8.0000



9/12/14

SP
(24)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

95

105289

3

106785

12

108084

50

110159

30

8x

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Start Date: 9/17/2009

Required Date: 10/2/2009

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C14A Bolt	x4	Purchased	No			120	Each	143.0000	8.0000		9/12/14	scd

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

143

107087

1

111902

142

AN4C15A Bolt	x4	Purchased	No			120	Each	99.0000	8.0000		9/12/14	scd
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Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

99

103915

1

111819

98

Picklist Print

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Comments:

Start Date: 9/17/2009

Required Date: 10/2/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C10 WASHER		Purchased	No			120	Each	661.0000	4.0000		9/12/14	sl

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST	661	
106302	91	
108473	1	
109148	12	
109165	49	
111819	40	
111965	468	

AN960C416L WASHER		Purchased	No			120	Each	1,112.0000	48.0000		9/12/14	sl
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Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG	44	
104925	44	

Main Warehouse

ST	1068	
111808	63	
111916	5	
112612	1000	

D2731-3RevC Mounting Lug		Manufactured	No			120	Each	0.0000	4.0000		9/12/14	sl
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Parent Item Name: Heli-Access-Step RH

Comments:

Start Date: 9/17/2009

Required Date: 10/2/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2731-7RevC <i>x2</i>		Manufactured	No			120	Each	0.0000	4.0000			
<i>S</i> <i>x2</i> Mounting Lug												
D2732RevB1 <i>23.00"</i> <i>6</i>		Manufactured	No			120	f	168.4430	4.0000			
<i>S</i> <i>x2</i> Rubber Extrusion												

2
B9758 10/10/08 9/12/4 SP
9/12/4 SP

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	168.443	
38509	24.62	
43118	143.823	

D2841-042RevB <i>x1</i>		Manufactured	No			120	Each	0.0000	2.0000			
Step Assembly RH, 206 Float												
D2845RevA <i>x2</i>		Manufactured	No			120	Each	13.0000	4.0000			
<i>S</i> <i>x2</i> Arm												

8 x each
B 53924 PC 9/12/3 (2)
9/12/4 SP

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	13	
37339	3	
39830	10	

D3394-041RevB <i>x2</i>		Manufactured	No			120	Each	0.0000	4.0000			
Lug Assembly												

3
9/12/4 SP *2x*
B47970

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Comments:

Start Date: 9/17/2009

Required Date: 10/2/2009

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3394-043RevB	x2	Manufactured	No			120	Each	0.0000	4.0000			
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Lug Assembly

MS21043-4	x12	Purchased	No			120	Each	1,397.000	24.0000			
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Nut

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 40

104603 40

Main Warehouse

ST 1357

111819 35

112243 22

112314 1000

112492 300

NAS1515H3	x2	Purchased	No			120	Each	494.0000	4.0000			
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Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 494

109268 259

110397 87

111268 148

1344521 9/12/4 SD

9/12/4 SD

24

9/12/4 SD

25

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS1515H4L	824	Purchased	No			120	Each	462.0000	48.0000			



WASHER



9/12/4 sep

2x

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

40

103691

40

Main Warehouse

ST

422

111359

22

112492

400

M105857

48x

5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	AN960C10	WASHER
24	24	24	24	24	24	AN960C416L	WASHER
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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